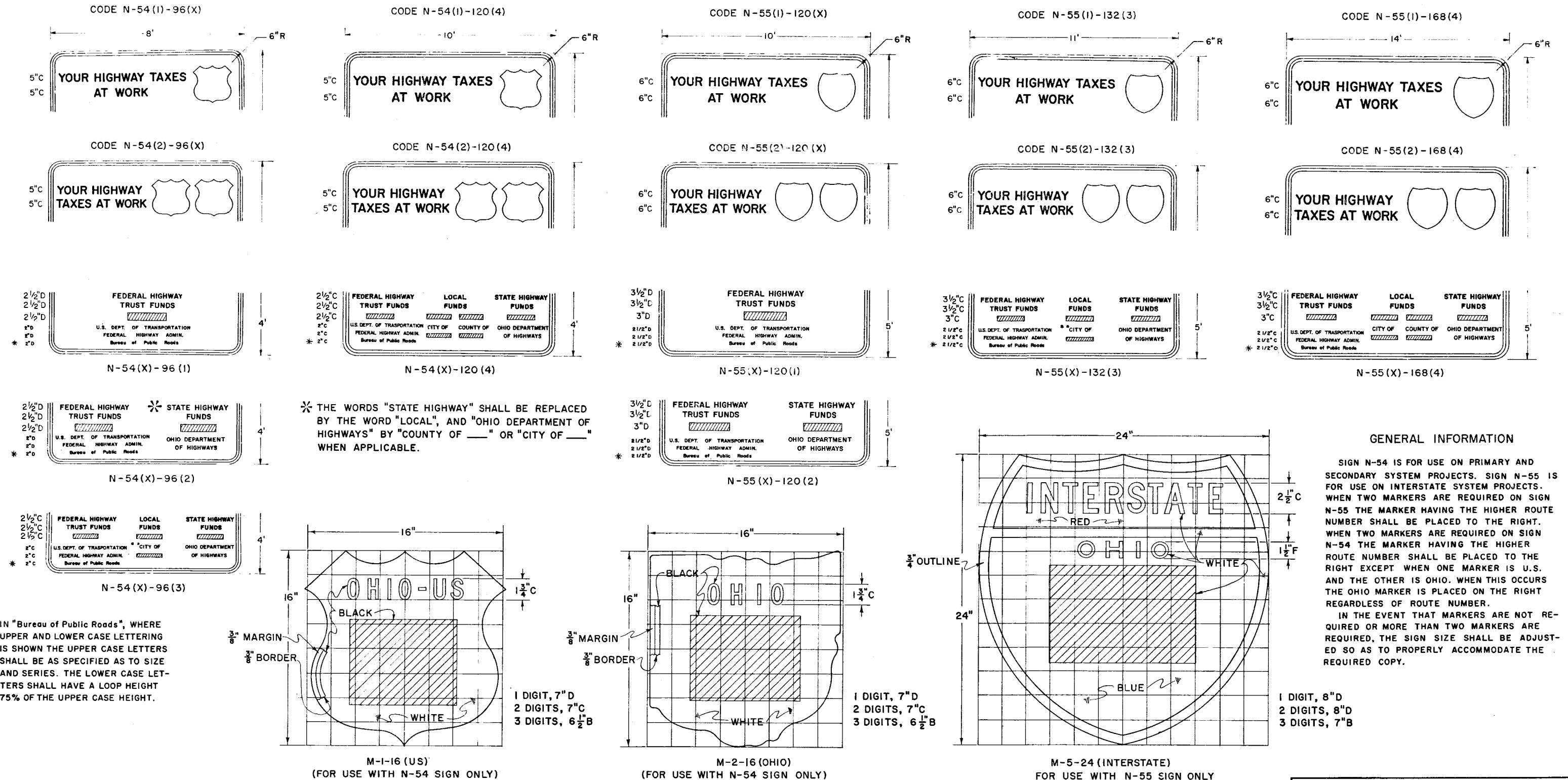


FEDERAL-AID CONSTRUCTION IDENTIFICATION SIGNS



GENERAL INFORMATION

SIGN N-54 IS FOR USE ON PRIMARY AND SECONDARY SYSTEM PROJECTS. SIGN N-55 IS FOR USE ON INTERSTATE SYSTEM PROJECTS. WHEN TWO MARKERS ARE REQUIRED ON SIGN N-55 THE MARKER HAVING THE HIGHER ROUTE NUMBER SHALL BE PLACED TO THE RIGHT. WHEN TWO MARKERS ARE REQUIRED ON SIGN N-54 THE MARKER HAVING THE HIGHER ROUTE NUMBER SHALL BE PLACED TO THE RIGHT EXCEPT WHEN ONE MARKER IS U.S. AND THE OTHER IS OHIO. WHEN THIS OCCURS THE OHIO MARKER IS PLACED ON THE RIGHT REGARDLESS OF ROUTE NUMBER. IN THE EVENT THAT MARKERS ARE NOT REQUIRED OR MORE THAN TWO MARKERS ARE REQUIRED, THE SIGN SIZE SHALL BE ADJUSTED SO AS TO PROPERLY ACCOMMODATE THE REQUIRED COPY.

NOTES:

ALPHABET AND LETTER SPACING
SIGN LETTERING, WHEN INDICATED ON THE PLANS AS A SERIES TYPE SUCH AS 5"C OR 6"C SHALL BE DESIGNED IN ACCORDANCE WITH THE "STANDARD ALPHABETS FOR HIGHWAY SIGNS OF THE BUREAU OF PUBLIC ROADS". THE SPACING BETWEEN LETTERS IS INDICATED IN THE "OHIO MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES" AND IS TO BE INCREASED OR DECREASED PROPORTIONALLY SO THAT THE LEGEND

OCCUPIES THE PROPER SPACE.
COPIES OF THE ABOVE REFERENCE ARE ON FILE IN THE OFFICE OF THE DEPARTMENT OF HIGHWAYS, BUREAU OF TRAFFIC, 450 E. TOWN ST., COLUMBUS, OHIO.
SIGN MATERIAL
SIGN MATERIAL SHALL BE 1/2 INCH HIGH OR MEDIUM-DENSITY RESIN IMPREGNATED FIBER OVERLAIN PLYWOOD. IT SHALL BE DOUGLAS FIR EXTERIOR TYPE AND SHALL CONFORM TO COMMERCIAL STANDARD CS45-60, GRADE B OR BETTER.

SIGN COLORS
SIGN BACKGROUND COLOR SHALL BE WHITE USING TWO COATS OF ENAMEL. ENAMELS SHALL CONFORM TO FSS TT-E-489 C, CLASS A, AIR-DRYING. SIGN LEGEND AND BORDER SHALL BE BLACK OPAQUE SILK SCREEN PASTE OR BLACK ENAMEL.

QUANTITY, LOCATION, AND TYPE OF FEDERAL AID CONSTRUCTION IDENTIFICATION SIGNS IS SPECIFIED IN THE GENERAL NOTES.

CROSSHATCHED AREA DENOTES A VARIABLE THAT SHALL BE FURNISHED AT THE TIME OF CONSTRUCTION.

** THE WORD CITY SHALL BE REPLACED BY THE WORD COUNTY WHEN APPROPRIATE.

BUREAU OF TRAFFIC OHIO DEPARTMENT OF HIGHWAYS	
FEDERAL-AID CONSTRUCTION IDENTIFICATION SIGNS	DATE 3-8-63 2-25-64 6-1-65 9-15-67
STANDARD CONSTRUCTION DRAWING	FACI-1
APPROVED <i>Frank G. Gable</i> ENGINEER OF TRAFFIC	